

## **Industrial Co-Teaching (ICoT) Course**



**Co-ordinator** : Dr.C.DHAVAMANI

**Co coordinating Department** : AERO

**Supporting Industry** : Harita Techsery Limited,

#9, II Floor, Seshadri Road, Alwarpet, Chennai-600018

**Module 1: Die Casting** 

## Mentor 1: Mr.M.RAJADURAI

- Casting processes of ferrous and non-ferrous metals including die casting,
- Investment casting, centrifugal casting, loam molding, transfer molding.
- principles, design of molds, risering, sprues and gating system, casting defects.

## **Module 2: Sheet Metal Forming**

**Mentor 2: Mr.S.VINODH** 

- Sheet metal forming, Extrusion, hot and cold forging.
- Processing of thin Al tapes Cladding of Al alloys
- Duplex and triplex steel rolling
- Thermo mechanical regimes of Ti and Al alloys during deformation Formability of welded blank sheet
- Laser structured steel sheet Formability of laminated sheet.

## **Module 3: Unconventional Machining**

**Mentor 3: Mr.S.VINODH** 

- EDM, IBM, ECM, ECG, CM, AJM,
- Wire cut EDM, USM,
- LBM process principle, process parameters and their applications.
- Process capabilities and their applications.